

# Signature Prime™ Doors



FROM KOETTER WOODWORKING

THE KOETTER

*Advantage*

Why spend additional time and labor by sourcing your doors and millwork from multiple vendors? Koetter Woodworking can provide you with everything you need to complete your millwork package, all under one roof. From our extensive line of architectural millwork and doors, to complimentary products such as stair parts, columns, flexible mouldings and more — Koetter Woodworking can supply you with the products you need without the added stress of having to order from a variety of sources.

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## STRENGTH

Like all Koetter manufactured doors, our Signature Prime™ doors are hand-crafted using the same high quality standards you have come to expect. All doors feature traditional stile and rail construction including solid 5/8" x 4" wood dowels, which are used at every stile and rail joint providing extra strength and stability. All Koetter Signature Prime™ doors feature solid Poplar stiles and rails, providing superior screw holding power and reduced hinge wear over the life of the door.

## STABILITY

Solid Poplar stiles and rails along with MDF panels are the perfect combination. Our doors are constructed with face laminated, solid poplar stiles and rails to enhance straightness and stability. Since wood moves with the grain, the greatest expansion and contraction occurs in the widest components - the panels. MDF does not have grain memory, so it expands and contracts equal amounts in width and length, providing greater stability and uniform structural support. Koetter Woodworking's Signature Prime™ doors are also available with solid poplar panels - perfect for projects requiring FSC certified materials.

## SELECTION

A wide array of door designs is available to compliment most any architectural style. Choose from over 300 door styles, 60 panel and rail combinations, applied mouldings and an extensive variety of glass options. The design possibilities are endless!

## BEAUTY

The detailing on a Koetter Signature Prime™ door is visibly evident. Profiles are precision machined with diamond and carbide tooling, resulting in crisp, well defined features. Each door is primed by hand with a high-solid content primer, which provides more thorough coverage while maintaining the beauty and definition of the profile.

## QUALITY HANGING

All Koetter Signature Prime™ doors are available pre-hung. Constructed using a full 3/4" thick jamb with a back nailed t-stop as a standard option, Koetter's quality jambs offer you added strength and durability as well as a superior finish. Jambs are available in a variety of widths, in paint grade species including Poplar, Poplar fingerjoint, and primed Poplar finger-joint.



Shown: D11-403



Shown: B11-241



The year 2009 marks Koetter Woodworking's 50th year as a family owned and operated business. As we look towards the next 50 years, we are proud to be your trusted source for quality doors and millwork for today, tomorrow, and generations to come.